



Trinity Consultants is a leading global environmental consulting firm that brings 50 years of experience providing services and solutions in the EHS Regulatory Compliance, Built Environment, Life Sciences, and Water & Ecology markets. Trinity has the technical expertise, industry depth, and specialized capabilities to help clients achieve their goals across the natural and built environments.

Trinity's Process Safety team supports all aspects of implementing and executing a fixed equipment Mechanical Integrity (MI) and Inspection program. Our philosophy and approach ensure that our program implementations are comprehensive, accurate, and of the highest quality. Our emphasis is on long-term projects and client partnerships, rather than short-term (turnaround-type) staffing.

A complete MI program should account for the entire equipment lifecycle, and each stage of the equipment lifecycle requires specific activities that should be performed from a MI perspective. This ensures the safe operation and reliability of the equipment.

Our Services

- **Pre-Operation**
 - Equipment Design Validation
 - Vendor Shop Audits and Quality Assurance Inspection during Fabrication
 - Field Inspection to Confirm Proper Installation and Document Initial (Baseline) Equipment Condition
- **During Operation**
 - Inspection Software Implementation and Maintenance, using a Life-based or Risk-based (RBI) Approach
 - Piping Isometric and Equipment Inspection Drawing Generation and Maintenance
 - Inspection Planning and Analysis
 - Internal/External API Inspections and Nondestructive Examination (NDE)
 - Analysis of Inspection Findings (including Fitness for Service Evaluations per API 579), Corrective Action Identification and Modification of Inspection Plans
- **Modification / Decommission**
 - Leverage Inspection History to Predict Retirement Dates and Confirm Suitability for Service

- Generate Repair Plans to Correct Equipment Deficiencies
- Generate or Validate Alteration and Rerate Plans and Associated Design Calculations

MI Program Development & Support

Additionally, we have extensive experience in generating policies, procedures, and work processes related to MI and Inspection, as well as defining and reporting Key Performance Indicators (KPIs) and metrics.

We perform program assessments and gap analyses of existing MI programs, and recommended/implemented improvements identified.

Our team has implemented and maintained MI/Inspection programs for a large number of upstream, midstream, and downstream facilities, along with chemical and petrochemical plants.

Trinity's Process Safety team does not have a vested interest in any particular IDMS or RBI software program, allowing us to help clients select the most appropriate and cost effective tool for inspection program management.

ISO 9001:2015 certified at our corporate office in Dallas, Texas

CONTACT OUR TEAM!

For more information about how we can help your organization, please contact us.

Trinity Process Safety Office
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